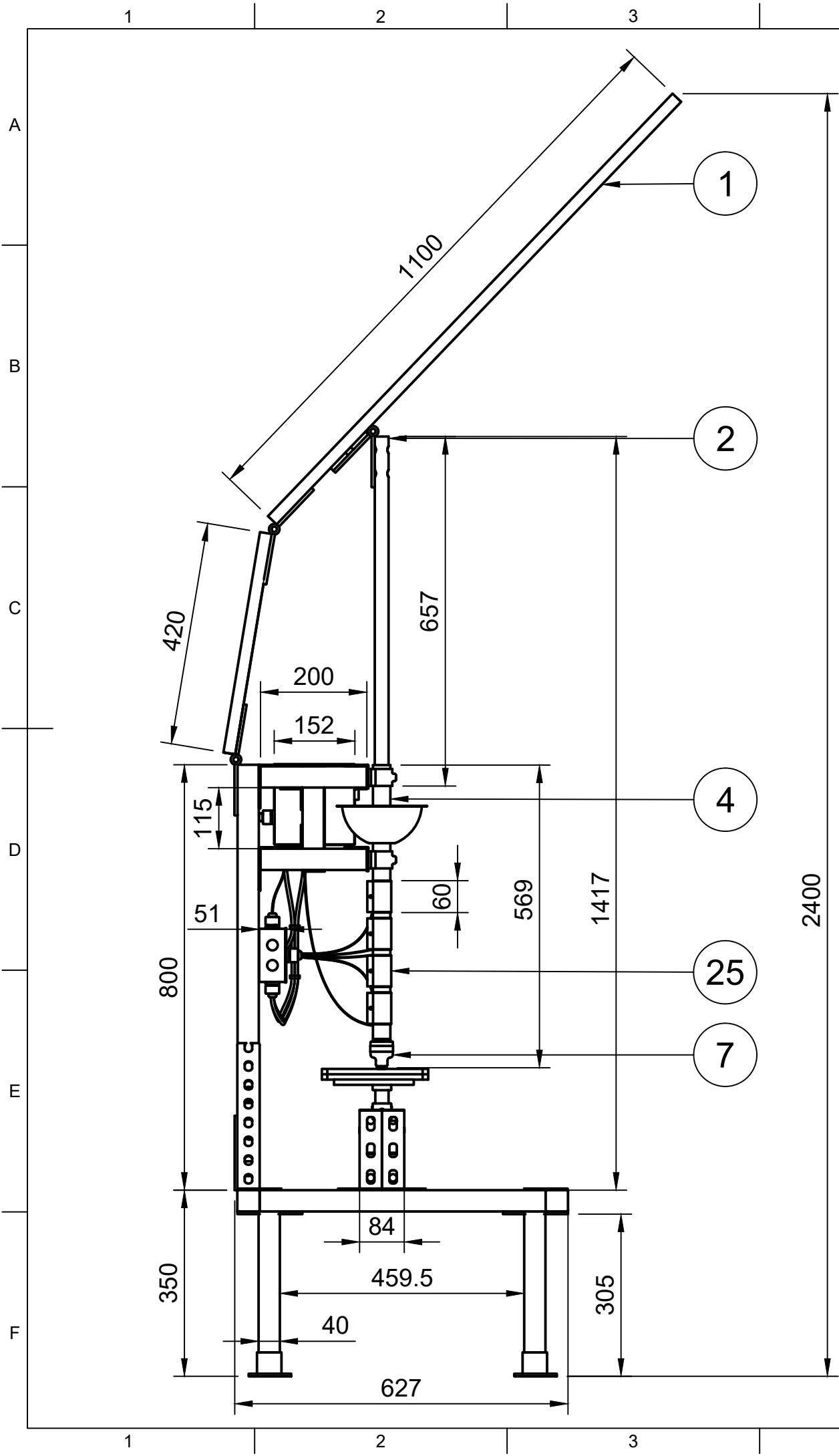


IMM Key Components		
1	Lever Bar 1	Steel
2	Ram	Mild Steel
3	PID Control	Steel
4	Chamber	Mild Steel
5	Hopper	Stainless Steel
6	Band Heaters	Mica
7	Extrude Nozzle	Cast
8	Mould Position	Aluminium
9	Unistrut Frame	Steel
10	Junction Box	Steel
11	Lever Bar 2	Steel
12	Hinge 1	Cast
13	Hinge 2	Cast

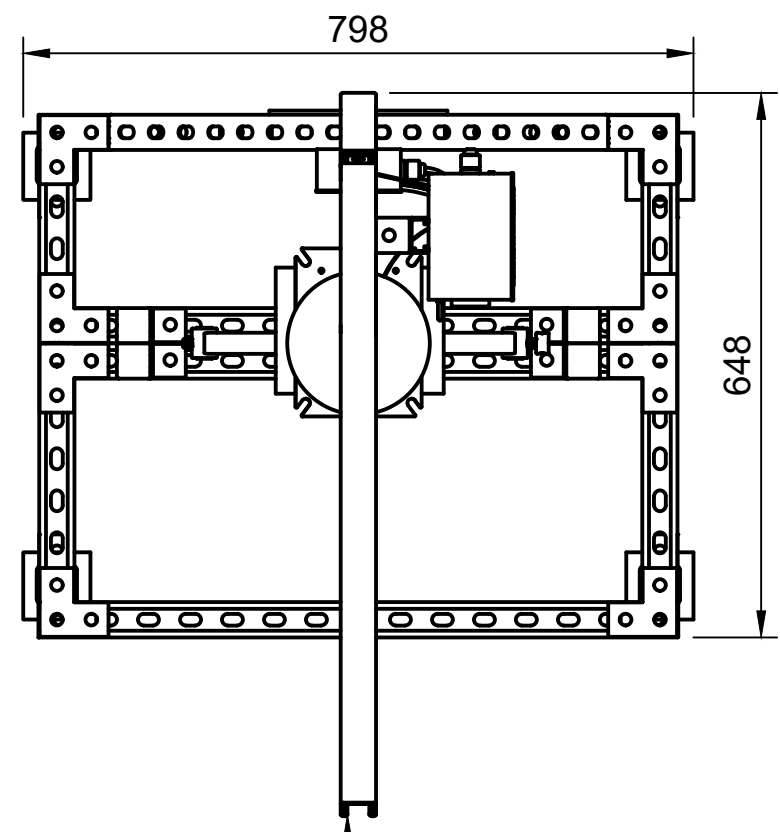
Dept. Design	Technical reference #666	Created by ROONTECH 10/04/2024	Approved by ROONTECH 11/04/2024
Designed for small Business, and Hobbyists.		Document type Labelled Parts	Document status Complete
		Title IMM	DWG No. 002
Rev. 1	Date of issue 10/04/2024	Sheet 1/2	



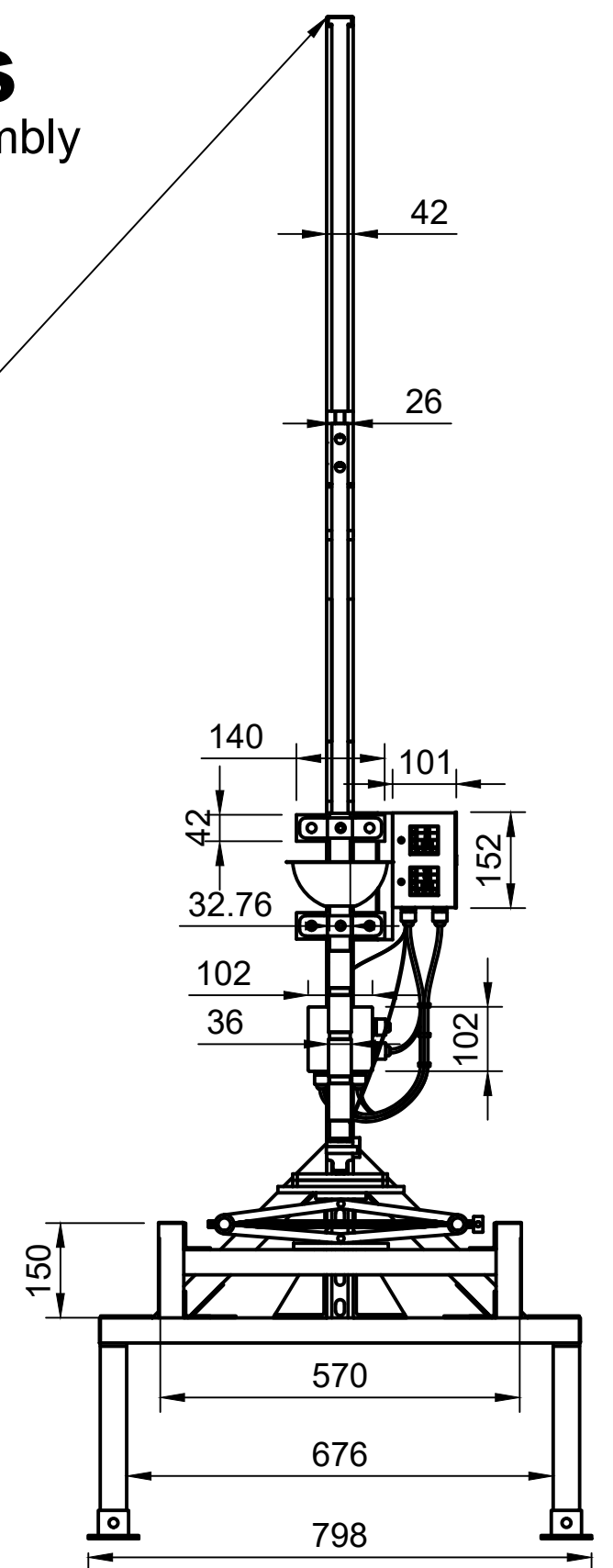
# IMM Parameters

Unistrut Frame Built For Disassembly

Leverage Displacement  
 Highest Point: 2400mm  
 Lowest Point: 600mm.



Maximum Width  
 of Device when  
 Lever Bar is at  
 90° = 1140mm



Dept. Design	Technical reference #666	Created by ROONTECH 10/04/2024	Approved by ROONTECH 11/04/2024
<b>Key Components</b>		Document type Parameter Drawing	Document status Complete
1) Lever Bar 2) Ram 3) Chamber 4) Heating Elements 5) Extrude Nozzle		Title IMM 120gvs	DWG No. 001
Rev.	Date of issue	Sheet	
1	10/04/2024	2/2	